In the Specification:

Please replace the existing title with the following new title: METHOD OF WRITING SERVO TRACKS FOR DISK FILE APPARATUS USING WRITE START OR STOP SECTORS --.

Please replace the paragraph beginning on page 1, line 23 with the following rewritten paragraph:

In a disk file apparatus such as a magnetic disk unit, on the other hand, the recording tracks formed on the disk medium are concentric about the rotational center of the disk. Each recording track is formed by each head of the disk unit by writing a servo pattern over the entire surface concentrically after the disk medium is assembled in the disk unit at the time of manufacture of the disk unit. Each recording track includes a servo zone having written therein servo information in advance and a data zone for recording data. The servo information is used for detecting a deviation between the center of the head and the center line of the recording track, and is written offset to the recording track. The operation for writing the servo pattern including the servo information is called STWservo track writing and, in the description that follows, the operation for writing the servo pattern will sometimes be referred to as the STW.

